



U.S. Department  
of Transportation  
**Research and  
Special Programs  
Administration**

400 Seventh St., S.W.  
Washington, D.C. 20590

**JAN 23 2003**

DOT-E 10709  
(FIFTH REVISION)

EXPIRATION DATE: December 31, 2004

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: ONDEO Nalco Energy Services, L.P.  
Naperville, IL  
(Former Grantee: Nalco Chemical Company/Exxon  
Energy Chemicals L.P.)

(See Appendix A to this exemption for a list of additional grantees)

2. PURPOSE AND LIMITATION:

- a. This exemption authorizes the transportation in commerce of certain materials described in paragraph 6 below in stainless steel DOT Specification 57 portable tanks. This exemption provides no relief from any Hazardous Materials Regulation (HMR) other than as specifically stated herein.

- b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.243(c) in that DOT specification 57 tanks are not authorized except as specified herein.
5. BASIS: This exemption is based on the application of ONDEO Nalco Energy Services, L.P., dated December 20, 2002 submitted in accordance with § 107.109.

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous Materials Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Corrosive liquids, flammable, n.o.s.	8	UN2920	II
Flammable liquids, corrosive, n.o.s.	3	UN2924	II

7. SAFETY CONTROL MEASURES: Prescribed packagings are DOT Specification 57 portable tanks manufactured from Type 304 stainless steel. Each portable tank must have a minimum thickness of 0.125 inch and a design pressure of at least 9.5 psig. The portable tanks must be designed and constructed in accordance with the Exxon Chemical Company technical specification and Hoover Group Inc., Drawings 318481 and 318482 on file with the Office of Hazardous Materials Exemptions and Approvals.
8. SPECIAL PROVISIONS:
- A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.
  - A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.
  - Each portable tank must be plainly marked on two sides near the middle, in letters and numbers at least two inches high on a contrasting background, "DOT-E 10709".
  - Shippers using the packaging covered by this exemption must comply with the shipping paper, marking, labeling, and placarding requirements of 49 CFR Part 172 and the HMR.
9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle and cargo vessel.

10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each vessel or motor vehicle used to transport packages covered by this exemption.
  
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
  - o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
  
  - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:



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Robert A. McGuire  
Associate Administrator for  
Hazardous Materials Safety

JAN 23 2003

(DATE)

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Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.  
Attention: DHM-31.

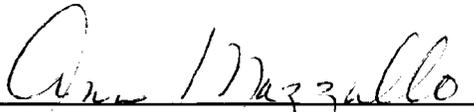
Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at <http://hazmat.dot.gov/exemptions> Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: sln

**FEB 27 2003**

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

<b>Company Name City/State</b>	<b>Application Date</b>	<b>Issue Date</b>	<b>Expiration Date</b>
Schlumberger Technologies Corporation Sugar Land, TX (Former Grantee: Dowell Schlumberger)	2/19/2003	<b>FEB 27 2003</b>	12/31/2004
ONDEO Nalco Company Naperville, IL (Former Grantee: Nalco Chemical Company)	12/20/2002	1/23/2003	12/31/2004



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Hazardous Materials Safety