

January 29, 2004



U.S. Department
of Transportation

400 Seventh Street, S.W.
Washington, D.C. 20590

**Research and
Special Programs
Administration**

DOT-E 10798
(EIGHTEENTH REVISION)

EXPIRATION DATE: February 28, 2005

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Olin Corporation
Norwalk, Connecticut

(See Appendix A to this document for a list of additional grantees)

2. PURPOSE AND LIMITATION:

a. This exemption authorizes tank cars, containing hazardous materials identified in paragraph 6, to remain standing with unloading connections attached when no product is being transferred, provided that a minimal level of monitoring, as specified in this exemption is maintained. This exemption provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.

b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 174.67(i) and (j).
5. BASIS: This exemption is based on application of Olin Corporation dated May 31, 2003, submitted in accordance with § 107.109.

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Proper Shipping Name/ Hazardous Materials Description	Hazard Class/ Division	ID Number	Packing Group
1-Hexene	3	UN2370	II
Acetic acid, glacial or Acetic acid solution, with more than 80 percent acid by, mass	8	UN2789	II
Acrylonitrile, stabilized	3	UN1093	I
Allyl chloride	3	UN1100	I
Ammonia, anhydrous	2.2	UN1005	N/A
Arsenical pesticide, liquid, toxic (arsenic pentoxide, chromic acid)	6.1	UN2994	II
Benzene	3	UN1114	II
Butanols	3	UN1120	II
Chlorine	2.3	UN1017	N/A
Chromic acid solution	8	UN1755	II
Combustible liquid, n.o.s. (Contains hexanol, octanal, decanol)	Combust- ible liquid	NA1993	III
Cyclohexane	3	UN1145	II
Dimethyl sulfide	3	UN1164	II
Dimethylamine, anhydrous	2.1	UN1032	N/A
Epichlorohydrin	6.1	UN2023	II
Ethanolamine solutions	8	UN2491	III
Ethylene, refrigerated liquid (cryogenic liquid)	2.1	UN1038	N/A
Ethylene oxide or Ethylene oxide with nitrogen up to a total pressure of 1MPa (10bar) at 50 degrees C	2.3	UN1040	N/A

Proper Shipping Name/ Hazardous Materials Description	Hazard Class/ Division	ID Number	Packing Group
Ferric Chloride Solution	8	UN2582	III
Hexamethylene diisocyanate	6.1	UN2281	II
Hexanes	3	UN1208	II
Hydrochloric acid	8	UN1789	II, III
Hydrogen chloride, refrigerated liquid	2.3	UN2186	N/A
Isophorone diisocyanate	6.1	UN2290	III
Liquefied Petroleum Gas or Petroleum gases, liquefied	2.1	UN1075	N/A
Lithium alkyls	4.2	UN2445	I
Methanol	3	UN1230	II
Methylamine, anhydrous	2.1	UN1061	N/A
n-Propanol or Propyl alcohol, normal	3	UN1274	II
Petroleum distillates, n.o.s. or Petroleum products, n.o.s.	3	UN1268	III
Propane or Petroleum gases, liquefied	2.1	UN1978	N/A
Propionaldehyde	3	UN1275	II
Propionic acid	8	UN1848	III
Propylene oxide	3	UN1280	I
Sodium hydroxide solution	8	UN1824	II
Sulfur, molten	9	NA2448	III
Sulfur dioxide	2.3	UN1079	N/A
Sulfuric acid, with more than 51 percent acid	8	UN1830	II
Toluene diisocyanate	6.1	UN2078	II

Proper Shipping Name/ Hazardous Materials Description	Hazard Class/ Division	ID Number	Packing Group
Vinyl acetate, stabilized	3	UN1301	II
Waste flammable liquid, n.o.s.	3	UN1993	II

7. SAFETY CONTROL MEASURES:

a. Packagings prescribed are DOT specification tank cars authorized for the material specified meeting all DOT specification requirements.

b. Any manually operated switch, under the proprietary control of the exemption holder, providing access to the track on which the equipment is located must be lined against movement to that track and locked with an effective locking device operable only by a representative of the facility.

c. The facility operator must install a bi-directional derail in an effective location (at least 50 feet when possible) from the end of the equipment to be protected by the caution sign. The person performing the unloading operation with lock the device in the derailing position with an effective locking device operable only by a representative of the facility.

d. The facility operator must designate an employee responsible for on-site monitoring of the transfer facility in the absence of the unloader. The designated employee must be made familiar with the nature and properties of the product contained in the tank car, procedures to be followed in the event of an emergency; and, in the event of an emergency, have the ability and authority to take responsive actions.

e. When a signaling system is used (including a monitoring system or a sensing device), the system must be capable of alerting the designated employee in the event of an emergency and providing immediate notification of any monitoring system malfunction. If the monitoring system does not have self-monitoring capability, the designated employee must check the monitoring system hourly for proper operation. (For recommendations on the selection, installation and maintenance of signaling systems see NFPA

72 - Installation, Maintenance and Use of Protective Signaling Systems.)

f. In the absence of the unloader:

- (1) the tank car and facility shutoff valves must be secured in the closed position;
- (2) no product may be transferred; and
- (3) the requirements of § 174.67(a)(2) and (3) apply.

g. The transfer facility shutoff valve must be located as close as practicable to the point of connection between the transfer system and the tank car and in a manner that will minimize the release of product in the event of hose rupture or separation. The facility operator must take appropriate steps to prevent rupture of transfer hoses due to product expansion (i.e., liquid expansion chambers or hoses with an increased minimum burst pressure rating.)

8. SPECIAL PROVISIONS:

a. The facility operator must have written safety procedures on file at each location that uses this exemption. The facility operator must instruct each employee performing any function under this exemption on the contents of these procedures and ensure compliance with them. The written procedures must contain at least the following:

- (1) A physical description of the facility including the address and hours of operation.
- (2) A drawing of the transfer facility showing natural and manmade barriers, locations of protective equipment (i.e., derail and caution sign), locations of emergency equipment and locations of signaling equipment.
- (3) Procedures for monitoring the transfer facility [see paragraphs 7(a) and (b)].
- (4) Information on the contents of the tank car including:

January 29, 2004

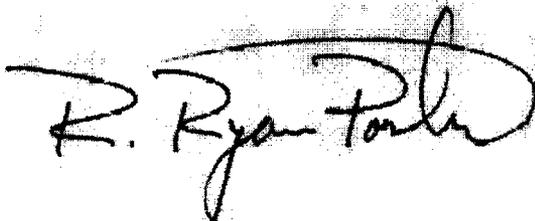
- (i) chemical or common name of the product
 - (ii) health and physical hazards involved in handling the product
 - (iii) emergency and first aid procedures
- (5) Procedures for securing the transfer facility and protective equipment including derail, switch locks, tank car brakes, caution sign and wheel blocks.
 - (6) Equipment available for employee safety and procedures for using the equipment.
 - (7) Procedures and limitations for movement of tank cars in the vicinity of the transfer facility.
 - (8) Testing and maintenance of system components including signaling systems.
 - (9) Training requirements for designated employees responsible for monitoring the transfer facility.
 - (10) Procedural steps in the event of an emergency, including names and phone numbers of key personnel and public agencies to contact.
 - (11) Procedures for reviewing incidents to determine whether the written procedures require revision or modification to prevent future occurrences and amending those procedures when the review necessitates changes.

b. The facility operator must have on file, at each location using this exemption, a current copy of the Chlorine Institute Manual and the Chlorine Institute's Pamphlets 6, 57 and 66 for information on employee training and safety, emergency measures and recommended procedures for the installation of piping systems and emergency shut off facilities.

c. The facility operator must establish and maintain liaison with fire, police and other appropriate public officials to learn the responsibilities and resources of each governmental agency that may be called upon to respond to an emergency involving the tank car and transfer facility and acquaint the officials with the facility's capabilities and procedures in the event of an emergency.

- d. The marking requirements in § 172.302 are waived.
9. MODES OF TRANSPORTATION AUTHORIZED: Rail freight.
10. MODAL REQUIREMENTS: None as a requirement of this exemption.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
 - Registration required by § 107.601 et seq., when applicable.
- Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.
- No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.
12. REPORTING REQUIREMENTS: The holder of this exemption must inform the Associate Administrator for Hazardous Materials Safety, in writing, of any incidents involving inadvertent release of the hazardous material during operations conducted under the terms of this exemption.

Issued in Washington, D.C.:



for Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DHM-31.

Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at <http://hazmat.dot.gov/exemptions> Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: AM

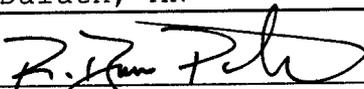
SEP 29 2004

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
Afton Chemical Corporation Richmond, VA	Jun 6, 2004	Jun 29, 2004	Feb 28, 2005
Albemarle Corporation Baton Rouge, FL	Oct 07, 2003	Feb 04, 2004	Feb 28, 2005
Albemarle Corporation Baton Rouge, LA	Mar 24, 2003	May 06, 2003	Feb 28, 2005
Alltrista Zinc Products, L.P. Greeneville, TN	Jan 30, 2003	Mar 17, 2003	Feb 28, 2005
Arch Chemicals, Inc. Norwalk, CT	Apr 25, 2003	May 06, 2003	Feb 28, 2005
Arch Chemicals, Inc. Norwalk, CT	Aug 22, 2002	Oct 27, 2003	Feb 28, 2005
BASF Corporation Mount Olive, NJ	May 16, 2003	May 27, 2003	Feb 28, 2005
Brenntag Mid-South, Inc. Henderson, KY	Apr 25, 2003	May 06, 2003	Feb 28, 2005
Brenntag Southeast, Inc. (Former Grantee: Southchem, Inc.) Durham, NC	Mar 03, 2003	Mar 17, 2003	Feb 28, 2005
Brenntag Southwest Inc. Sand Springs, OK	Jun 04, 2003	Jun 20, 2003	Feb 28, 2005
Chemetall Foote Corporation Kings Mountain, NC	Apr 25, 2003	May 06, 2003	Feb 28, 2005
Clearon Corporation South Charleston, WV	Apr 25, 2003	May 06, 2003	Feb 28, 2005
Ecusta Business Development Center, LLC. Pisgah Forest, NC	Oct 27, 2003	Nov 21, 2003	Feb 28, 2005
Equistar Chemical, LP Houston, TX	Mar 13, 2003	Mar 20, 2003	Feb 28, 2005
Ethyl Corporation Richmond, VA	Apr 25, 2003	May 06, 2003	Feb 28, 2005

SEP 29 2004

Company Name City/State	Application Date	Issue Date	Expiration Date
GAC Chemical Corporation Searsport, ME	May 30, 2003	Jun 06, 2003	Feb 28, 2005
GAC MidAmerica, Inc. Toledo, OH	Jun 02, 2003	Jun 20, 2003	Feb 28, 2005
Kemiron, Inc. Mojave, CA	Aug 22, 2003	Aug 25, 2003	Feb 28, 2005
Kuehne Chemical Company, Inc. South Kearny, NJ	Jun 02, 2003	Jun 20, 2003	Feb 28, 2005
Lyondell Chemical Co. Houston, TX	Mar 13, 2003	Mar 20, 2003	Feb 28, 2005
Niacet Corporation Niagara Falls, NY	Apr 25, 2003	May 06, 2003	Feb 28, 2005
ONDEO Nalco Co. (Former Grantee: Nalco Chemical Company) Naperville, IL	Apr 25, 2003	May 06, 2003	Feb 28, 2005
Olin Corporation Charleston, TN	May 30, 2003	Jul 17, 2003	Feb 28, 2005
Peak Sulfur, Inc. Lenexa, KS	Jun 18, 2003	Jul 17, 2003	Feb 28, 2005
Schweitzer-Mauduit International, Inc. Spotswood, NJ	Sep 05, 2003	Sep 11, 2003	Feb 28, 2005
Sentry Industries Inc. Miami, FL	Mar 26, 2003	Apr 21, 2003	Feb 28, 2005
Sewerage & Water Board of New Orleans New Orleans, LA	Dec 15, 2003 and Sep 28, 2004	SEP 29 2004	Feb 28, 2005
Vulcan Performance Chemicals Birmingham, AL	Apr 15, 2003	May 06, 2003	Feb 28, 2005
Western Lake Superior Sanitary District Duluth, MN	Jan 02, 2004	Feb 10, 2004	Feb 28, 2005



Robert A. McGuire

 EA Associate Administrator for
Hazardous Materials Safety
SEP 29 2004

Date