

February 11, 2004



U.S. Department
of Transportation

400 Seventh Street, S.W.
Washington, D.C. 20590

**Research and
Special Programs
Administration**

DOT-E 11691
(EIGHTH REVISION)

EXPIRATION DATE: December 31, 2005

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: PepsiCo International, a division of PepsiCo, Inc.
Valhalla, NY

(See Appendix A to this exemption for a list of additional grantees)

2. PURPOSE AND LIMITATION:

a. This exemption authorizes the transportation in commerce of certain flammable and corrosive liquids, which are the ingredients of soft drinks (beverages), not subject to the segregation requirements for vessel stowage when shipped in the same transport unit. This exemption provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.

b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.

4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 176.83(d) and 176.800(a) in that the transportation of corrosive or flammable materials and foodstuffs on the same transport unit during vessel stowage is not authorized, except as specified herein.

5. BASIS: This exemption is based on the application of PepsiCo International, a division of PepsiCo, Inc. dated November 24, 2003 submitted in accordance with § 107.109.

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6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous Materials Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Corrosive liquid, acidic, organic, n.o.s. (Contains acetic acid).	8	UN3265	III
Corrosive liquid, acidic, organic, n.o.s. (Contains citric acid).	8	UN3265	III
Corrosive liquid, acidic, inorganic, n.o.s. (Contains ortho-phosphoric acid solutions)	8	UN3264	III
Corrosive liquid, acidic, organic, n.o.s. (Contains organic acids).	8	UN3265	III
Extracts, flavoring, liquid	3	UN1197	III
Extracts, flavoring, liquid	3	UN1197	II
Flammable liquids, corrosive, n.o.s. (Contains ethanol, carminic acid).	3	UN2924	III
Flammable liquids, corrosive, n.o.s. (Contains ethyl alcohol, citric acid)	3	UN2924	III
Flammable liquids, corrosive, n.o.s. (Contains ethanol, acetic acid)	3	UN2924	III
Phosphoric acid solid	8	UN1805	III

NOTE: All of the above substances must be components to be used in formulating beverages intended for human consumption.

7. SAFETY CONTROL MEASURES: PACKAGING - As required in 49 CFR for the hazardous material being transported.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modification or change is made to the package or its contents and it is reoffered for transportation in conformance with this exemption and the HMR.

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Cargo vessel.

10. MODAL REQUIREMENTS: No additional requirements other than as required by the HMR.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8 who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable.

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(Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incidents involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:



for Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DHM-31.

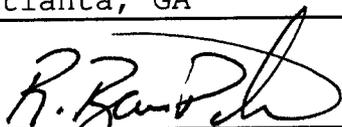
Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at <http://hazmat.dot.gov/exemptions> Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: sln

APR 27 2004

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
Beverage Research Center, Inc. Columbus, GA	Apr 16, 2004	APR 27 2004	Oct 31, 2005
Caribbean Refrescos, Inc. Cidra, PR	Oct 28, 2003	Nov 05, 2003	Oct 31, 2005
Concentrate Manufacturing Company of Ireland Valhalla, NY	Dec 12, 2003	Feb 11, 2004	Oct 31, 2005
Cott Concentrates Columbus, GA	Dec 01, 2003	Feb 11, 2004	Oct 31, 2005
Pepsi Cola Sales and Distribution, Inc. Valhalla, NY	Dec 12, 2003	Feb 11, 2004	Oct 31, 2005
Royal Crown Cola International Columbus, GA	Dec 01, 2003	Feb 11, 2004	Oct 31, 2005
The Coca-Cola Company Atlanta, GA	Oct 28, 2003	Nov 05, 2003	Oct 31, 2005



Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety