U.S. Department
of Transportation

**Research and
Special Programs
Administration**

400 Seventh Street, S.W.
Washington, D.C. 20590

JUN 1 7 2004

DOT-E 12997
(THIRD REVISION)

EXPIRATION DATE: April 30, 2006

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Albemarle Corporation
Baton Rouge, LA

(See Appendix A to this document for a list of additional grantees)

2. PURPOSE AND LIMITATION:

a. This exemption authorizes the transportation in commerce of a corrosive liquid, basic, inorganic, n.o.s. in a vented intermediate bulk container. This exemption provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.

b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks for uses not associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.

4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.24(g)(4) in that a vented intermediate bulk container is not authorized, except as specified herein.

5. BASIS: This exemption is based on the application of Albemarle Corporation dated April 26, 2004, submitted in accordance with § 107.109.

6. HAZARDOUS MATERIALS (49 CFR § 172.101): JUN 1 7 2004

Hazardous Material Description			
Proper Shipping Name	**Hazard Class/ Division**	**Identi-fication Number**	**Packing Group**
Corrosive liquid, basic, inorganic, n.o.s. (halogenated complex, sodium hydroxide)	8	UN3266	II, III

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is an intermediate bulk container (IBC) that has been tested and marked for the Packing Group II or III level, as appropriate for the packing group of the material to be transported, which is authorized in §§ 173.241(d) or 173.242(d) and modified by Special Provision IB2 or IB3 (§ 172.101 Hazardous Materials Table, Column 7). The IBC may be fitted with a continuous vent to reduce internal pressure which may develop by evolution of gas from the contents during shipment provided the conditions specified in §§ 173.24(g)(1), (2), and (3) are met.

b. TESTING - The IBC must be retested and reinspected as specified in § 180.352.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modification or change is made to the package or its contents and it is reoffered for transportation in conformance with this exemption and the HMR.

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight, and cargo vessel.

10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each cargo vessel or motor vehicle used to transport packages covered by this exemption.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.

- Persons operating under the terms of this exemption must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.

- Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when this exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:

JUN 1 7 2004

(DATE)

Robert A. McGuire
for Associate Administrator for
Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590. Attention: DHM-31.

Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at http://hazmat.dot.gov/exemptions Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: DB/AM

SEP 13 2005

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
ChemTreat, Inc. Ashland, VA	May 6, 2004	May 21, 2004	Apr 30, 2006
Ecolab, Inc. St. Paul, MN	Aug 22, 2005	SEP 13 2005	Apr 30, 2006
GE Betz Trevose, PA	Aug 25, 2004	Sept 3, 2004	Apr 30, 2006
MITCO, Inc. Grand Rapids, MI	May 5, 2004	Jun 17, 2004	Apr 30, 2006
Nashville Chemical & Equipment Company Nashville, TN	May 5, 2004	Jun 17, 2004	Apr 30, 2006
Seatex Corporation Houston, TX	May 28, 2004	Jun 29, 2004	Apr 30, 2006
Telomer Corporation Houston, TX	Jun 8, 2004	Jun 29, 2004	Apr 30, 2006
ZIBEX, Inc. Duluth, GA	May 17, 2004	Jul 28, 2004	Apr 30, 2006

Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

for